

SECTION 23 31 13 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round ducts and fittings.
 - 3. Sheet metal materials.
 - 4. Duct liner.
 - 5. Sealants and gaskets.
 - 6. Hangers and supports.
- B. Related Sections:
 - 1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

1.4 SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Liners and adhesives.
 - 2. Sealants and gaskets.
- B. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Factory- and shop-fabricated ducts and fittings.

3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, and vibration isolation.
13. Shop drawings drawn ¼ scale inch equal 1 foot.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.

E. Welding certificates.

F. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports or AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. SEMCO Incorporated.
 - c. Sheet Metal Connectors, Inc.
 - d. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches (1524 mm) in Diameter: Flanged.

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches (2286 mm) in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE WALL SPIRAL

- A. Fittings shall be manufactured by a company whose primary business is the manufacture of spiral duct and fittings and who has been in business for at least ten (10) years. Duct shall be painted as specified on architectural plans. Double-Wall (Insulated) Ducts: Fabricate double-wall insulated ducts with an outer shell, insulation, and an inner liner as specified below. Dimensions indicated on internally insulated ducts are nominal inside dimensions.
 - 1. Thermal Conductivity: 0.25 Btu/sq. ft./deg F/inch thickness at 75 deg F mean temperature.
 - 2. Outer Shell: Base outer shell gage on actual outer shell dimensions. Provide outer shell lengths 2 inches longer than inner shell and insulation, and in gages specified above for single-wall duct. All spiral duct and fittings shall be manufactured from G-60 galvanized steel meeting ASTM A924 and A653 requirements.
 - 3. Insulation: Unless otherwise indicated, provide 1 inch-thick fiberglass insulation. Provide insulation ends where internally insulated duct connects to single-wall duct or noninsulated components. The insulation end shall terminate the insulation and reduce the outer shell diameter to the inner liner diameter.
 - 4. Solid Inner Liner: Construct round and flat oval inner liners with solid sheet metal of the gages listed below. For flat oval ducts, the diameter indicated in the table below is the "basic round diameter".
 - 5. Perforated Inner Liner: Construct round and flat oval inner liners with perforated sheet metal of the gages listed below. Provide 3/32-inch-diameter perforations, with an overall open area of 23 percent. For flat oval ducts, the diameter indicated below is the "basic round diameter".
 - a. 3 to 8 inches: 28 gage with standard spiral construction.
 - b. 9 to 42 inches: 28 gage with single-rib spiral construction.
 - c. 44 to 60 inches: 26 gage with single-rib spiral construction.
 - d. 62 to 88 inches: 22 gage with standard spiral construction.
 - 6. Maintain concentricity of liner to outer shell by mechanical means. Retain insulation from dislocation by mechanical means.

2.4 DOUBLE-WALL (INSULATED) FITTINGS

- A. Fabricate double-wall insulated fittings with an outer shell, insulation, and an inner liner as specified below. Dimensions indicated on internally insulated ducts are nominal inside dimensions.
 - 1. Thermal Conductivity: 0.25 Btu/Sq. ft./deg F/inch thickness at 75 deg F mean temperature.

2. Outer Shell: Base outer shell gage on actual outer shell dimensions. Provide outer shell lengths 2 inches longer than inner shell and insulation. Gages for outer shell shall be same as for uninsulated fittings specified above.
3. Insulation: Unless otherwise indicated, provide 1-inch-thick fiberglass insulation. Provide insulation ends where internally insulated duct connects to single-wall duct or noninsulated components. The insulation end shall terminate the insulation and reduce the outer shell diameter to the nominal single-wall size.
4. Solid Inner Liner: Construct round and flat oval inner liners with solid sheet metal of the gages listed below. For flat oval ducts, the diameter indicated in the table below is the "basic round diameter".
5. Perforated Inner Liner: Construct round and flat oval inner liners with perforated sheet metal of the gages listed below. Provide 3/32-inch-diameter perforations, with an overall open area of 23 percent. For flat oval ducts, the diameter indicated in the table below is the "basic round diameter".
3 to 34 inches: 24 gage.
35 and 58 inches: 22 gage.
60 to 88 inches: 20 gage.
6. Maintain concentricity of liner to outer shell by mechanical means. Retain insulation from dislocation by mechanical means.

2.5 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G60 (Z180).
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Factory- or Shop-Applied Antimicrobial Coating:
 1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 5. Shop-Applied Coating Color: Black.
 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.6 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - e. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 4. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - a. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Aeroflex USA Inc.
 - b. Armacell LLC.
 - c. Rubatex International, LLC
 - 3. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 - 4. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Natural-Fiber Duct Liner: 85 percent cotton, 10 percent borate, and 5 percent polybinding fibers, treated with a microbial growth inhibitor and complying with NFPA 90A or NFPA 90B.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Bonded Logic, Inc.
 - b. Reflectix Inc.
 3. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature when tested according to ASTM C 518.
 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to ASTM E 84; certified by an NRTL.
 5. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- E. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches (100 mm) from corners and at intervals not exceeding 12 inches (300 mm) transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.7 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 3 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 10. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg (2500 Pa), positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Base: Synthetic rubber resin.
 3. Solvent: Toluene and heptane.
 4. Solids Content: Minimum 60 percent.
 5. Shore A Hardness: Minimum 60.

6. Water resistant.
 7. Mold and mildew resistant.
 8. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 9. VOC: Maximum 395 g/L.
 10. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 11. Service: Indoor or outdoor.
 12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
 6. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- G. Round Duct Joint O-Ring Seals:
1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.8 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1 (Table 4-1M), "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg (500 Pa) and Lower: Seal Class B.
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg (500 Pa): Seal Class A.
 - 7. Unconditioned Space, Exhaust Ducts: Seal Class C.
 - 8. Unconditioned Space, Return-Air Ducts: Seal Class B.
 - 9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
 - 10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
 - 11. Conditioned Space, Exhaust Ducts: Seal Class B.
 - 12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - b. Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - c. Return Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - d. Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - e. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.

5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
6. Give seven days' advance notice for testing.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.8 DUCT CLEANING

A. Clean new and existing duct system(s) before testing, adjusting, and balancing.

B. Use service openings for entry and inspection.

1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 23 Section "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.9 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

A. Supply Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive 3-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round: 6.
3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive 3-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 3.
 - d. SMACNA Leakage Class for Round: 3.

B. Return Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

- a. Pressure Class: Positive or negative 1-inch wg.
2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
- C. Exhaust Ducts:
 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 1-inch wg.
- D. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 1-inch wg (250 Pa).
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg (500 Pa).
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round: 3.
- E. Intermediate Reinforcement:
 1. Galvanized-Steel Ducts: Galvanized steel.
 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
- F. Elbow Configuration:
 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.

- 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
- 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."

G. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 23 31 13

SECTION 23 33 00 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: (Note: Not all accessories are necessarily used in this particular project).
 - 1. Backdraft and pressure relief dampers.
 - 2. Barometric relief dampers.
 - 3. Manual volume dampers.
 - 4. Control dampers.
 - 5. Fire dampers.
 - 6. Ceiling dampers.
 - 7. Smoke dampers.
 - 8. Combination fire and smoke dampers.
 - 9. Turning vanes.
 - 10. Remote damper operators.
 - 11. Duct-mounted access doors.
 - 12. Flexible connectors.
 - 13. Flexible ducts.
- B. Related Sections:
 - 1. Division 28 Section "Fire Detection and Alarm" for duct-mounted fire and smoke detectors.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.

- d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Wiring Diagrams: For power, signal, and control wiring.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
 - D. Source quality-control reports.
 - E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

1.5 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60 (Z180).
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Extruded Aluminum: Comply with ASTM B 221 (ASTM B 221M), Alloy 6063, Temper T6.
- D. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Description: Gravity balanced.
- B. Maximum Air Velocity: 2000 fpm.
- C. Maximum System Pressure: 1-inch wg.
- D. Frame: 0.052-inch-thick, galvanized sheet steel.
- E. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum.
- F. Blade Action: Parallel.
- G. Blade Seals: Neoprene, mechanically locked.
- H. Blade Axles:
 - 1. Material: Galvanized steel.
 - 2. Diameter: 0.20 inch.
- I. Tie Bars and Brackets: Galvanized steel.
- J. Return Spring: Adjustable tension.
- K. Bearings: Steel ball or synthetic pivot bushings.
- L. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20-gage minimum.
 - b. Sleeve Length: 6 inches minimum.
 - 6. Screen Mounting: Rear mounted.
 - 7. Screen Material: Galvanized steel.
 - 8. Screen Type: Bird.
 - 9. 90-degree stops.

2.3 BAROMETRIC RELIEF DAMPERS

- A. Suitable for horizontal or vertical mounting.
- B. Maximum Air Velocity: 2000 fpm.
- C. Maximum System Pressure: 2-inch wg.

- D. Frame: 0.064-inch-thick, galvanized sheet steel.
- E. Blades:
 - 1. Multiple, 0.025-inch-thick, roll-formed aluminum.
 - 2. Maximum Width: 6 inches.
 - 3. Action: Parallel.
 - 4. Balance: Gravity.
 - 5. Eccentrically pivoted.
- F. Blade Seals: Neoprene.
- G. Blade Axles: Galvanized steel.
- H. Tie Bars and Brackets:
 - 1. Material: Galvanized steel.
 - 2. Rattle free with 90-degree stop.
- I. Return Spring: Adjustable tension.
- J. Bearings: Bronze.
- K. Accessories:
 - 1. Flange on intake.
 - 2. Adjustment device to permit setting for varying differential static pressures.

2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Standard leakage rating, with linkage outside airstream.
 - 2. Suitable for horizontal or vertical applications.
 - 3. Frames:
 - a. Hat-shaped, galvanized channels, 0.064-inch minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, 0.064 inch thick.
 - 5. Blade Axles: Galvanized steel.
 - 6. Bearings:
 - a. Oil-impregnated bronze.

- b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 7. Tie Bars and Brackets: Galvanized steel.

2.5 CONTROL DAMPERS

- A. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- B. Frames:
 - 1. Hat shaped.
 - 2. Galvanized, 0.064 inch thick.
 - 3. Mitered and welded corners.
- C. Blades:
 - 1. Multiple blade with maximum blade width of 8 inches.
 - 2. Parallel- and opposed blade design.
 - 3. Galvanized steel.
 - 4. 0.064 inch thick.
 - 5. Blade Edging: Closed-cell neoprene edging.
 - 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- D. Blade Axles: 1/2-inch-diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
 - 1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- E. Bearings:
 - 1. Oil-impregnated bronze.
 - 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 3. Thrust bearings at each end of every blade.

2.6 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Arrow United Industries; a division of Mestek, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. NCA Manufacturing, Inc.
 - 6. Pottorff; a division of PCI Industries, Inc.
 - 7. Ruskin Company.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.

- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.
- D. Fire Rating: 1-1/2 hours.
- E. Frame: Curtain type with blades outside airstream Multiple-blade type; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
 - 1. Minimum Thickness: 0.052 or 0.138 inch thick, as indicated, and of length to suit application.
 - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- K. Heat-Responsive Device: Electric resettable link and switch package, factory installed, 165 deg F rated.

2.7 CEILING DAMPERS

- A. General Requirements:
 - 1. Labeled according to UL 555C by an NRTL.
 - 2. Comply with construction details for tested floor- and roof-ceiling assemblies as indicated in UL's "Fire Resistance Directory."
- B. Frame: Galvanized sheet steel, round or rectangular, style to suit ceiling construction.
- C. Blades: Galvanized sheet steel with refractory insulation.
- D. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- E. Fire Rating: 2 or 3 hours.

2.8 SMOKE DAMPERS

- A. General Requirements: Label according to UL 555S by an NRTL.
- B. Smoke Detector: Integral, factory wired for single-point connection.
- C. Blades: Roll-formed, horizontal, interlocking, 0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- D. Leakage: Class I.

- E. Rated pressure and velocity to exceed design airflow conditions.
- F. Mounting Sleeve: Factory-installed, 0.052-inch-thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- G. Damper Motors: two-position action.
- H. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 Section "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F (minus 40 deg C).
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- I. Accessories:
 - 1. Auxiliary switches for signaling fan control or position indication.
 - 2. Momentary test switch Test and reset switches, damper remote mounted.

2.9 COMBINATION FIRE AND SMOKE DAMPERS

- A. Type: Static and dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- B. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.
- C. Fire Rating: 1-1/2 and 3 hours.
- D. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- E. Heat-Responsive Device: Electric resettable link and switch package, factory installed, rated.
- F. Smoke Detector: Integral, factory wired for single-point connection.
- G. Blades: Roll-formed, horizontal, interlocking, 0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- H. Leakage: Class I.
- I. Rated pressure and velocity to exceed design airflow conditions.

- J. Mounting Sleeve: Factory-installed, 0.052-inch-thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- K. Master control panel for use in dynamic smoke-management systems.
- L. Damper Motors: two-position action. Default motor characteristics are specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- M. Accessories:
 - 1. Auxiliary switches for signaling fan control or position indication.
 - 2. Momentary test switch Test and reset switches, damper remote mounted.

2.10 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- D. Vane Construction: Single Double wall.
- E. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.11 REMOTE DAMPER OPERATORS

- A. Description: Cable system designed for remote manual damper adjustment.
- B. Tubing: Brass.
- C. Cable: Stainless steel.
- D. Wall-Box Mounting: Recessed, 3/4 inches deep.
- E. Wall-Box Cover-Plate Material: Steel.

2.12 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."

1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.13 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to 2 strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 1. Minimum Weight: 26 oz./sq. yd.
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 1. Minimum Weight: 24 oz./sq. yd.
 2. Minimum Tensile Strength: 500 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.
- F. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 1. Minimum Weight: 16 oz./sq. yd.
 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 3. Service Temperature: Minus 67 to plus 500 deg F.
- G. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 1. Minimum Weight: 14 oz./sq. yd.
 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.

3. Service Temperature: Minus 67 to plus 500 deg F.

2.14 FLEXIBLE DUCTS

- A. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.
- B. Flexible Duct Connectors:
 1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 1. Install steel volume dampers in steel ducts.
 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Connect ducts to duct silencers with flexible duct connectors.
- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 1. On both sides of duct coils.

2. Upstream and downstream from duct filters.
 3. At outdoor-air intakes and mixed-air plenums.
 4. At drain pans and seals.
 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 7. At each change in direction and at maximum 50-foot (15-m) spacing.
 8. Upstream and downstream from turning vanes.
 9. Upstream or downstream from duct silencers.
 10. Control devices requiring inspection.
 11. Elsewhere as indicated.
- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
 2. Two-Hand Access: 12 by 6 inches.
 3. Head and Hand Access: 18 by 10 inches.
 4. Head and Shoulders Access: 21 by 14 inches.
 5. Body Access: 25 by 14 inches.
 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- P. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- Q. Connect flexible ducts to metal ducts with liquid adhesive plus tape.
- R. Install duct test holes where required for testing and balancing purposes.
- S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
 2. Inspect locations of access doors and verify that purpose of access door can be performed.

3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 23 33 00

SECTION 23 34 16 - CENTRIFUGAL HVAC FANS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Backward-inclined centrifugal fans.
 - 2. Forward-curved centrifugal fans.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan performance ratings on 500 feet sea level.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - 3. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, and base weights.
- C. Coordination Drawings: Show fan room layout and relationships between components and adjacent structural and mechanical elements. Show support locations, type of support, and weight on each support. Indicate and certify field measurements.
- D. Field quality-control test reports.

- E. Operation and Maintenance Data: For centrifugal fans to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA 1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver fans as factory-assembled units, to the extent allowable by shipping limitations, with protective crating and covering.
- B. Disassemble and reassemble units, as required for moving to the final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.

1.7 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.

PART 2 - PRODUCTS

2.1 BACKWARD-INCLINED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide Loren Cook Company or a comparable product by one of the following:
 - 1. Acme Engineering & Mfg. Corp.
 - 2. Greenheck
 - 3. Loren Cook Company
- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.
 - 1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
 - 2. Horizontally split, bolted-flange housing.
 - 3. Spun inlet cone with flange.
 - 4. Outlet flange.
- F. Backward-Inclined Wheels: Single-width-single-inlet and double-width-double-inlet construction with curved inlet flange, backplate, backward-inclined blades welded or riveted to flange and backplate; cast-iron or cast-steel hub riveted to backplate and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
 - 1. Turned, ground, and polished hot-rolled steel with keyway. Ship with a protective coating of lubricating oil.
 - 2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- I. Grease-Lubricated Shaft Bearings: Self-aligning, pillow-block-type, tapered roller bearings with double-locking collars and two-piece, cast-iron housing.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- J. Grease-Lubricated Shaft Bearings: Self-aligning, pillow-block-type, ball or roller bearings with adapter mount and two-piece, cast-iron housing.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- K. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.

1. Service Factor Based on Fan Motor Size: 1.5.
2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan or fan supports without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.
6. Motor Mount: Adjustable for belt tensioning.

L. Accessories:

1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
2. Cleanout Door: Quick-opening, latch-type gasketed door allowing access to fan scroll, of same material as housing.
3. Scroll Drain Connection: NPS 1 (DN 25) steel pipe coupling welded to low point of fan scroll.
4. Companion Flanges: Rolled flanges for duct connections of same material as housing.
5. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
6. Discharge Dampers: Assembly with opposed blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
7. Inlet Screens: Grid screen of same material as housing.
8. Shaft Cooler: Metal disk between bearings and fan wheel, designed to dissipate heat from shaft.
9. Spark-Resistant Construction: AMCA 99.
10. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
11. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.

M. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

1. Enclosure Type: Totally enclosed, fan cooled.

2.2 FORWARD-CURVED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide Loren Cook Company or a comparable product by one of the following:
1. Acme Engineering & Mfg. Corp.
 2. Greenheck
 3. Loren Cook Company

- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.
 - 1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
 - 2. Horizontally split, bolted-flange housing.
 - 3. Spun inlet cone with flange.
 - 4. Outlet flange.
- F. Forward-Curved Wheels: Black-enameled or galvanized steel construction with inlet flange, backplate, shallow blades with inlet and tip curved forward in direction of airflow, mechanically secured to flange and backplate; cast-steel hub swaged to backplate and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
 - 1. Turned, ground, and polished hot-rolled steel with keyway. Ship with protective coating of lubricating oil.
 - 2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- I. Grease-Lubricated Shaft Bearings: Self-aligning, pillow-block-type, tapered roller bearings with double-locking collars and two-piece, cast-iron housing.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- J. Grease-Lubricated Shaft Bearings: Self-aligning, pillow-block-type, ball or roller bearings with adapter mount and two-piece, cast-iron housing.
 - 1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
 - 2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- K. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.
 - 1. Service Factor Based on Fan Motor Size: 1.5.
 - 2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
 - 3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 - 4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 - 5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan or fan supports

without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.

6. Motor Mount: Adjustable for belt tensioning.
- L. Accessories:
1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
 2. Cleanout Door: Quick-opening, latch-type gasketed door allowing access to fan scroll, of same material as housing.
 3. Scroll Drain Connection: NPS 1 (DN 25) steel pipe coupling welded to low point of fan scroll.
 4. Companion Flanges: Rolled flanges for duct connections of same material as housing.
 5. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
 6. Discharge Dampers: Assembly with opposed blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
 7. Inlet Screens: Grid screen of same material as housing.
 8. Shaft Cooler: Metal disk between bearings and fan wheel, designed to dissipate heat from shaft.
 9. Spark-Resistant Construction: AMCA 99.
 10. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
 11. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.
- M. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
1. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install centrifugal fans level and plumb.
- B. Support suspended units from structure using threaded steel rods and spring hangers having a static deflection of 1 inch (25 mm). Vibration-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Install units with clearances for service and maintenance.

- D. Label fans according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to fans to allow service and maintenance.
- C. Install line-sized piping from scroll drain connection, with trap with seal equal to 1.5 times specified static pressure, to nearest floor drain.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Refer to Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
 - 10. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.4 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain centrifugal fans. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 23 34 16

SECTION 23 34 23

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Centrifugal roof ventilators.
 - 2. Ceiling-mounted ventilators.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
 - 3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 - 4. Design Calculations: Calculate requirements for selecting vibration isolators[and seismic restraints] and for designing vibration isolation bases.
- C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Carnes Company.
 - 2. Greenheck Fan Corporation.

3. Loren Cook Company.
 4. PennBarry.
- B. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- C. Belt Drives:
1. Resiliently mounted to housing.
 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 5. Fan and motor isolated from exhaust airstream.
- D. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through an internal aluminum conduit.
 3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 4. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
- E. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch-thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.

2.2 CEILING-MOUNTED VENTILATORS

- A. These units are factory assembled with one or more centrifugal wheels up to 12 inches (300 mm) wide, directly connected to motor, enclosed in housing, with inlet grille and integral backdraft damper; AMCA rated.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Broan-NuTone LLC.
 2. Carnes Company.
 3. Greenheck Fan Corporation.
 4. Loren Cook Company.
 5. PennBarry.
- C. Housing: Steel, lined with acoustical insulation.
- D. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- E. Grille: Plastic, louvered grille with flange on intake and thumbscrew attachment to fan housing.
- F. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- G. Accessories:

1. Manufacturer's standard roof jack or wall cap, and transition fittings.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."
 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Enclosure Type: Totally enclosed, fan cooled.

2.4 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. See Section 07 72 00 "Roof Accessories" for installation of roof curbs.
- B. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- C. Install units with clearances for service and maintenance.
- D. Label units according to requirements specified in Section 23 05 53 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 23 33 00 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Section 26 05 26 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 10. Shut unit down and reconnect automatic temperature-control operators.
 - 11. Remove and replace malfunctioning units and retest as specified above.
- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Comply with requirements in Section 23 05 93 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF DOCUMENT

SECTION 23 37 13 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This section includes ceiling and wall mounted diffusers, registers and grilles.
- B. Related Sections:
 - 1. Division 08 Section "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
 - 2. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Titus.
- B. Price.

- C. Tuttle & Bailey.
- D. Krueger.
- E. AireMate

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 23 37 13

SECTION 23 41 00 - PARTICULATE AIR FILTRATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes factory-fabricated air-filter devices and media used to remove particulate matter from air for HVAC applications.

1.3 DEFINITIONS

- A. DOP: Dioctyl phthalate or bis-(2-ethylhexyl) phthalate.
- B. HEPA: High-efficiency particulate air.
- C. ULPA: Ultra low penetration air.

1.4 SUBMITTALS

- A. Product Data: Include dimensions; operating characteristics; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each model indicated.
- B. Shop Drawings: Include plans, elevations, sections, and details to illustrate component assemblies and attachments.
 - 1. Show filter rack assembly, dimensions, materials, and methods of assembly of components.
 - 2. Include setting drawings, templates, and requirements for installing anchor bolts and anchorages.
 - 3. Wiring Diagrams: Power, signal, and control wiring.
- C. Operation and Maintenance Data: For each type of filter and rack to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of air filters and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with ARI 850.

- D. Comply with ASHRAE 52.1 and ASHRAE 52.2 for method of testing and rating air-filter units.
- E. Comply with NFPA 70 for installing electrical components.
- F. Comply with NFPA 90A and NFPA 90B.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Provide one complete set of filters for each filter bank. If system includes prefilters, provide only prefilters.
 - 2. Provide one container of red oil for inclined manometer filter gage.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Filters, Electrostatic Air Cleaners, and Filter-Holding Systems:
 - a. AAF International.
 - b. Airguard Industries, Inc.
 - c. CRS Industries, Inc.; CosaTron Div.
 - d. Farr Co.
 - e. Flame Gard, Inc.
 - f. Flanders/CSC Corp.
 - g. Flanders Filters, Inc.
 - h. General Filters Inc.
 - i. International Air Filtration Corporation.
 - j. Koch Filter Corporation.
 - k. Purafil, Inc.
 - 2. Filter Gages:
 - a. Airguard Industries, Inc.
 - b. Dwyer Instruments, Inc.

2.2 DISPOSABLE PANEL FILTERS

- A. Description: Factory-fabricated, viscous-coated, flat-panel-type, disposable air filters with holding frames.
- B. Media: Interlaced glass fibers sprayed with nonflammable adhesive and anti-microbial agent.
- C. Frame: Cardboard frame with perforated metal retainer.
- D. Duct-Mounting Frames: Welded, galvanized steel with gaskets and fasteners and suitable for bolting together into built-up filter banks.

2.3 EXTENDED-SURFACE, DISPOSABLE PANEL FILTERS

- A. Description: Factory-fabricated, dry, extended-surface filters with holding frames.
- B. Media: Fibrous material formed into deep-V-shaped pleats with anti-microbial agent and held by self-supporting wire grid.
- C. Media and Media-Grid Frame: Nonflammable cardboard.
- D. Duct-Mounting Frames: Welded, galvanized steel with gaskets and fasteners, and suitable for bolting together into built-up filter banks.

2.4 EXTENDED-SURFACE, NONSUPPORTED-MEDIA FILTERS

- A. Description: Factory-fabricated, dry, extended-surface, self-supporting filters with holding frames.
- B. Media: Fibrous material constructed so individual pleats are maintained in tapered form by flexible internal supports under rated-airflow conditions and anti-microbial agent.
- C. Filter-Media Frame: Galvanized steel
- D. Duct-Mounting Frames: Welded galvanized steel with gaskets and fasteners, and suitable for bolting together into built-up filter banks.

2.5 FRONT- AND REAR-ACCESS FILTER FRAMES

- A. Framing System: Aluminum framing members with access for either upstream (front) or downstream (rear) filter servicing, cut to size and prepunched for assembly into modules. Vertically support filters prevent deflection of horizontal members without interfering with either filter installation or operation.
- B. Prefilters: Incorporate a separate track, removable from front or back.
- C. Sealing: Factory-installed, positive-sealing device for each row of filters to ensure seal between gasketed filter elements to prevent bypass of unfiltered air.

2.6 SIDE-SERVICE HOUSINGS

- A. Description: Factory-assembled, side-service housings, constructed of galvanized steel, with flanges to connect to duct system.
- B. Prefilters: Integral tracks to accommodate 4-inch disposable or washable filters.
- C. Access Doors: Continuous gaskets on perimeter and positive-locking devices. Arrange so filter cartridges can be loaded from either access door.
- D. Sealing: Incorporate positive-sealing gasket material on channels to seal top and bottom of filter cartridge frames to prevent bypass of unfiltered air.

2.7 FILTER GAGES

- A. Description: Diaphragm type with dial and pointer in metal case, vent valves, black figures on white background, and front recalibration adjustment.
 - 1. Diameter: 4-1/2 inches.
- B. Manometer-Type Filter Gage: Molded plastic with epoxy-coated aluminum scale, logarithmic-curve tube gage with integral leveling gage, graduated to read from 0- to 3.0-inch wg, and accurate within 3 percent of full scale range.
- C. Accessories: Static-pressure tips, tubing, gage connections, and mounting bracket.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install filter frames according to manufacturer's written instructions.
- B. Position each filter unit with clearance for normal service and maintenance. Anchor filter holding frames to substrate.
- C. Install filters in position to prevent passage of unfiltered air.
- D. Install filter gage for each filter bank.
- E. Install filter gage static-pressure tips upstream and downstream from filters to measure pressure drop through filter. Mount filter gages on outside of filter housing or filter plenum in an accessible position. Adjust and level inclined gages.
- F. Coordinate filter installations with duct and air-handling unit installations.
- G. Electrical wiring and connections are specified in Division 26 Sections.
- H. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- I. If permanent air handlers are used during construction, filtration media with MERV 8 shall be used at each return air grille. Replace all filtration media immediately prior to occupancy.

3.2 CLEANING

- A. After completing system installation and testing, adjusting, and balancing air-handling and air-distribution systems, clean filter housings and install new filter media.

END OF SECTION 23 41 00

SECTION 23 62 00 - PACKAGED COMPRESSOR AND CONDENSER UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes air-cooled condensing units.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring diagrams.
- C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Fabricate and label refrigeration system according to ASHRAE 15, "Safety Code for Mechanical Refrigeration."
 - 1. Units shall be designed to operate with HCFC-free refrigerants.

1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of condensing units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period (Compressor Only): Five years from date of Substantial Completion.
 - 2. Warranty Period (Condenser Coil Only): Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 CONDENSING UNITS, AIR COOLED, 1 TO 5 TONS (3.5 TO 17.6 kW)

- A. Manufacturers:
 - 1. Carrier Corporation; Carrier Air Conditioning Div.
 - 2. Lennox Industries Inc.
 - 3. McQuay.
 - 4. Trane Co. (The); Worldwide Applied Systems Group.
 - 5. Goodman Global Group, Inc.
- B. Description: Factory assembled and tested, consisting of compressor, condenser coil, fan, motors, refrigerant reservoir, and operating controls.
- C. Compressor: Scroll, hermetically sealed, with rubber vibration isolators.
 - 1. Motor: Single speed, and includes thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - 2. Two-Speed Compressor: Include manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
 - 3. Accumulator: Suction tube.
 - 4. Refrigerant Charge: R-410A.
- D. Condenser Coil: Seamless copper-tube, aluminum-fin coil; circuited for integral liquid subcooler, with removable drain pan and brass service valves with service ports.
- E. Condenser Fan: Direct-drive, aluminum propeller fan; with permanently lubricated, totally enclosed fan motor with thermal-overload protection.
- F. Accessories:
 - 1. Coastal Filter: Mesh screen to protect condenser coil from salt damage.
 - 2. Crankcase heater.
 - 3. Cycle Protector: Automatic-reset timer to prevent rapid compressor cycling.
 - 4. Electronic programmable thermostat to control condensing unit and evaporator fan.
 - 5. Evaporator Freeze Thermostat: Temperature-actuated switch that stops unit when evaporator reaches freezing temperature.
 - 6. Filter-dryer.
 - 7. High-Pressure Switch: Automatic-reset switch cycles compressor off on high refrigerant pressure.
 - 8. Liquid-line solenoid.
 - 9. Low Ambient Controller: Cycles condenser fan to permit operation down to 0 deg F.
 - 10. Low-Pressure Switch: Automatic-reset switch cycles compressor off on low refrigerant pressure.
 - 11. PE mounting base to provide a permanent foundation.
 - 12. Precharged and insulated suction and liquid tubing.
 - 13. Sound Hood: Wraps around sound attenuation cover for compressor.
 - 14. Thermostatic expansion valve.
 - 15. Time-Delay Relay: Continues operation of evaporator fan after compressor shuts off.
- G. Unit Casing: Galvanized steel, finished with baked enamel; with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Mount service valves, fittings, and gage ports on exterior of casing.
- H. Verification of Performance: Rate condensing units according to ARI 210/240.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate condensing units according to ARI 210/240.
 - 1. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE/IESNA 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
 - 2. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE/IESNA 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- B. Testing Requirements: Factory test sound-power-level ratings according to ARI 270.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb, firmly anchored in locations indicated; maintain manufacturer's recommended clearances.
- B. Install condensing units on concrete base. Concrete base is specified in Division 23 Section "Common Work Results for HVAC," and concrete materials and installation requirements are specified in Division 03.
- C. Install roof-mounting units on equipment supports specified in Division 07.
- D. Maintain manufacturer's recommended clearances for service and maintenance.
- E. Connect precharged refrigerant tubing to unit's quick-connect fittings. Install tubing so it does not interfere with access to unit. Install furnished accessories.
- F. Connect refrigerant piping to air-cooled condensing units; maintain required access to unit. Install furnished field-mounted accessories. Refrigerant piping and specialties are specified in Division 23 Section "Refrigerant Piping."

3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Perform electrical test and visual and mechanical inspection.
 - 2. Leak Test: After installation, charge systems with refrigerant and oil and test for leaks. Repair leaks, replace lost refrigerant and oil, and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation, product capability, and compliance with requirements.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 5. Verify proper airflow over coils.
- B. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.
- C. Remove and replace malfunctioning condensing units and retest as specified above.

END OF SECTION 23 62 00

SECTION 237413 - PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Gas furnace.
 - 3. Economizer outdoor- and return-air damper section.
 - 4. Integral, space temperature controls.
 - 5. Roof curbs.

1.2 DEFINITIONS

- A. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- B. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- C. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- D. Supply-Air Fan: The fan providing supply-air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- E. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.
- B. Warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. ARI Compliance:
 - 1. Comply with ARI 203/110 and ARI 303/110 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigerant system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
- E. UL Compliance: Comply with UL 1995.
- F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than **five** years from date of Substantial Completion.
 - 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than **10** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Carrier or a comparable product by one of the following:
- B. Manufacturers:
 - 1. Carrier
 - 2. Lennox Industries Inc.
 - 3. McQuay.
 - 4. Trane Co. (The); Worldwide Applied Systems Group.

2.2 CASING

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- C. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 1. Materials: ASTM C 1071, Type I.
 - 2. Thickness: **1 inch (25 mm)**.
 - 3. Liner materials shall have air-stream surface coated with an erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 - 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- D. Condensate Drain Pans: Formed sections of [**galvanized**] [**stainless**]-steel sheet, a minimum of **2 inches (50 mm)** deep
 - 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 - 2. Drain Connections: Threaded nipple[**both sides of drain pan**].
 - 3. Pan-Top Surface Coating: Corrosion-resistant compound.
- E. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.3 FANS

- A. Belt-Driven Supply-Air Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the casing. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
- B. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated motor.
- C. Fan Motor: Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.4 COILS

- A. Supply-Air Refrigerant Coil:
 - 1. **Aluminum** plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
 - 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
 - 3. Coil Split: Interlaced.
 - 4. Condensate Drain Pan: **Galvanized steel with corrosion-resistant coating** formed with pitch and drain connections **complying with ASHRAE 62.1**.
- B. Outdoor-Air Refrigerant Coil:
 - 1. **Aluminum**-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.

2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.

2.5 REFRIGERANT CIRCUIT COMPONENTS

- A. Number of Refrigerant Circuits: **One**
- B. Compressor: **Hermetic, scroll**, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, **and crankcase heater**
- C. Refrigeration Specialties:
 1. Refrigerant: **R-410A**
 2. Expansion valve with replaceable thermostatic element.
 3. Refrigerant filter/dryer.
 4. Manual-reset high-pressure safety switch.
 5. Automatic-reset low-pressure safety switch.
 6. Minimum off-time relay.
 7. Automatic-reset compressor motor thermal overload.
 8. Brass service valves installed in compressor suction and liquid lines.

2.6 AIR FILTRATION

- A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 1. Pleated: Minimum **90** percent arrestance, and **MERV 7**

2.7 GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.
 1. CSA Approval: Designed and certified by and bearing label of CSA.
- B. Burners: Stainless steel.
 1. Fuel: **Natural** gas.
 2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
- C. Heat-Exchanger and Drain Pan: Stainless steel.
- D. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve.
- E. Safety Controls:
 1. Gas Control Valve: **Modulating**.
 2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.8 DAMPERS

- A. Outdoor-Air Damper: Linked damper blades, for 0 to 25 percent outdoor air, with [manual] [motorized] damper filter.
- B. Outdoor- and Return-Air Mixing Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.
 - 1. Damper Motor: Modulating with adjustable minimum position.
 - 2. Relief-Air Damper: Gravity actuated or motorized, as required by ASHRAE/IESNA 90.1, with bird screen and hood.

2.9 ELECTRICAL POWER CONNECTION

- A. Provide for single connection of power to unit with **unit-mounted disconnect switch accessible from outside unit and** control-circuit transformer with built-in overcurrent protection.

2.10 CONTROLS

- A. Control equipment and sequence of operation are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC."
- B. Basic Unit Controls:
 - 1. Control-voltage transformer.
 - 2. Wall-mounted thermostat or sensor with the following features:
 - a. Heat-cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. **Automatic** changeover.
 - e. Adjustable deadband.
 - f. Unoccupied-period-override push button.
 - g. Data entry and access port to input temperature set points, occupied and unoccupied periods, and output room temperature, supply-air temperature, operating mode, and status.

2.11 ACCESSORIES

- A. Electric heater with integral thermostat maintains minimum 50 deg F (10 deg C) temperature in gas burner compartment.
- B. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. [**Outlet shall be energized even if the unit main disconnect is open.**]
- C. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Coil guards of painted, galvanized-steel wire.
- E. Hail guards of galvanized steel, painted to match casing.

- F. Concentric diffuser with white louvers and polished aluminum return grilles, insulated diffuser box with mounting flanges, and interior transition.

2.12 ROOF CURBS

- A. Roof curbs with vibration isolators and wind or seismic restraints are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Height: **14 inches (355 mm)**

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Mounting:
 - 1. Install RTUs on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in
 - 2. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Roof Curb: Install on roof structure or concrete base, level and secure, according to [Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 077200 "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- C. Unit Support: Install unit level on structural **curbs**. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.
- D. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- E. Install piping adjacent to RTUs to allow service and maintenance.

1. Gas Piping: Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- F. Duct installation requirements are specified in other HVAC Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
1. Install ducts to termination at top of roof curb.
 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 4. Install return-air duct continuously through roof structure.

3.2 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- C. Tests and Inspections:
1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Remove and replace malfunctioning units and retest as specified above.

3.3 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to [two] <Insert number> visits to site during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

END OF SECTION 237413

SECTION 237423.16 - PACKAGED, INDIRECT-FIRED, OUTDOOR, MAKEUP-AIR UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes indirect-fired makeup-air units.

1.2 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.4 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of indirect-fired heating and ventilating units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than **Five** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: The design for each fan-coil unit is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified

2.2 SYSTEM DESCRIPTION

- A. Factory-assembled, prewired, self-contained unit consisting of cabinet, supply fan, controls, **filters**, and indirect-fired gas burner to be installed exterior to the building.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 UNIT CASINGS

- A. General Fabrication Requirements for Casings:
1. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
 2. Casing Joints: Sheet metal screws or pop rivets, factory sealed with water-resistant sealant.
 3. Factory Finish for **Steel** Casings: Apply manufacturer's standard primer immediately after cleaning and pretreating.
 4. Air-Handling-Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.
 - a. Seismic Fabrication Requirements: Fabricate mounting base and attachment to air-handling-unit sections, accessories, and components with reinforcement strong enough to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC" when air-handling-unit frame is anchored to building structure.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- B. Configuration: Horizontal unit with **horizontal** and **bottom** discharge for **roof-mounting** installation.
- C. Cabinet: **Aluminized- or galvanized-steel** panels, formed to ensure rigidity and supported by galvanized-steel channels or structural channel supports with lifting lugs. Duct flanges at inlet and outlet. Pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- D. Outer Casing: **0.0598-inch (1.519-mm)** [**0.0478-inch ((1.214-mm))**] thick steel with **baked-on, polyester-powder** over-corrosion-resistant-treated surface in color to match fan section.
- E. Outer Casing: **0.0598-inch (1.519-mm)** [**0.0478-inch ((1.214-mm))**] thick steel with unpainted finish.
- F. Outer Casing: **0.0359-inch ((0.912-mm))** thick steel with heat-resistant, baked-enamel over-corrosion-resistant-treated surface in color to match fan section.
- G. Inner Casing:
1. Burner Section Inner Casing: **0.0299-inch- (0.759-mm-)** thick steel.
 2. Double-wall casing with inner wall of **perforated** steel, **for the following sections:**
 - a. Blower section.
 - b. Filter section.
 - c. Mixing box.
 - d. Inlet plenum.
 - e. Discharge plenum.
 - f. Access **Doors: Piano hinged with cam-lock fasteners** for burner and fan motor assemblies on both sides of unit.
 3. Internal Insulation: Fibrous-glass duct lining, neoprene coated, comply with ASTM C 1071, Type II, applied on **complete unit**.
 - a. Thickness: **1 inch (25 mm)**
 - b. Insulation Adhesive: Comply with ASTM C 916, Type I.
 - c. Density: **2.0 lb/cu. ft. ((32.0 kg/cu. m))**
 - d. Mechanical Fasteners: Galvanized steel suitable for adhesive, mechanical, or welding attachment to casing without damaging liner when applied as recommended by manufacturer and without causing air leakage.

- H. Discharge Section: Trapezoidal cowls with horizontal louvers.
- I. Discharge Section: Plenum with **[two]** **[four]** sides louvered.
- J. Discharge Section: Down-discharge plenum insulated with **1-inch (25-mm)**, **1.5-lb/cu. ft. (24.0-kg/cu. m)** fibrous glass.
- K. Casing Insulation and Adhesive:
 - 1. Materials: ASTM C 1071, **Type I**
 - 2. Location and Application: Factory applied with adhesive and mechanical fasteners to the internal surface of section panels downstream from, and including, the heating-coil section.
- L. Inspection and Access Panels and Access Doors: Fabricated with **one** percent slope in at least two planes to collect condensate from condensate-producing heat exchangers and from humidifiers, and to direct water toward drain connection; and complying with ASHRAE 62.1.

2.4 CONDENSATE DRAIN PANS

- 1. Shape: Rectangular, with **1**percent slope in at least two planes to direct water toward drain connection.
- 2. Size: Large enough to collect condensate from cooling coils including coil piping connections, coil headers, and return bends.
 - a. Length: Extend drain pan downstream from leaving face
 - b. Depth: A minimum of [**inches (50 mm)**]deep.
- 3. Configuration: Single wall.
- 4. Configuration: Double wall, with space between walls filled with foam insulation and moisture-tight seal.
- 5. Material: Galvanized-steel sheet with asphaltic waterproofing compound coating on pan top surface.
- 6. Material: Stainless-steel sheet.
- 7. Drain Connection:
 - a. Located on **both ends** of pan, at lowest point of pan.
 - b. Terminated with threaded nipple.
 - c. Minimum Connection Size: **NPS 1 (DN 25)**
- 8. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.

2.5 COOLING COILS

- A. Capacity Ratings: Comply with ASHRAE 33 and ARI 410
- B. Coil Casing Material: **Manufacturer's standard material**
- C. Tube Material: **Copper**
- D. Tube Header Material: **Manufacturer's standard material**
- E. Fin Material: **Aluminum**

- F. Fin and Tube Joints: Mechanical bond.
- G. Leak Test: Coils shall be leak tested with air underwater.
- H. Refrigerant Coil Capacity Reduction: Circuit coils for **interleaved** control.
- I. Refrigerant Coil Suction and Distributor Header Materials: Seamless copper tube with brazed joints.
- J. Coating: Phenolic epoxy corrosion-protection coating after assembly.

2.6 REFRIGERATION SYSTEM

- A. Comply with requirements in ASHRAE 15, "Safety Standard for Refrigeration Systems."
- B. Refrigerant Charge: Factory charged with refrigerant and filled with oil.
- C. Compressors: **Scroll** compressors with integral vibration isolators, internal overcurrent and overtemperature protection, internal pressure relief, **and crankcase heater**.
- D. Refrigerant: **R-410A**
 - 1. Classified as Safety Group A1 according to ASHRAE 34.
 - 2. Provide unit with operating charge of refrigerant.
- E. Refrigeration System Specialties:
 - 1. Expansion valve with replaceable thermostatic element.
 - 2. Refrigerant dryer.
 - 3. High-pressure switch.
 - 4. Low-pressure switch.
 - 5. Thermostat for coil freeze-up protection during low ambient temperature operation or loss of air.
 - 6. Brass service valves installed in discharge and liquid lines.

2.7 Condenser Fan Assembly

- A. Fans: Direct-drive propeller type with statically and dynamically balanced fan blades.

2.8 OUTDOOR-AIR INTAKE HOOD

- A. Type: Manufacturer's standard hood or louver.
- B. Materials: Match cabinet.
- C. Bird Screen: Comply with requirements in ASHRAE 62.1.
- D. Filter: Aluminum, **1 inch (25 mm)**, cleanable.
- E. Configuration: Designed to inhibit wind-driven rain and snow from entering unit.

2.9 ROOF CURBS

- A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 2. Thickness: **2 inches (50 mm)**
 - 3. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
- B. Curb Height: **14 inches (355 mm)**

2.10 SUPPLY-AIR FAN

- A. Fan Type: Centrifugal, rated according to AMCA 210; statically and dynamically balanced, galvanized steel; mounted on solid-steel shaft with heavy-duty[, **self-aligning, permanently lubricated ball bearings**][, **pillow-block bearings**]. Bearing rating: [**L10 of 60,000 hours**] [**L10 of 120,000 hours**] [**L10 of 150,000 hours**] <Insert value>.
- B. Drive: V-belt drive with matching fan pulley and adjustable motor sheaves and belt assembly.
- C. Mounting: Fan wheel, motor, and drives shall be mounted in fan casing with **spring** isolators.
- D. Fan-Shaft Lubrication Lines: Extended to a location outside the casing.

2.11 AIR FILTERS

- A. Comply with **NFPA 90A**.
- B. Cleanable Filters: Cleanable metal mesh.
 - 1. Thickness: **2 inches (50 mm)**.
- C. Disposable Panel Filters: Factory-fabricated, flat-panel-type, disposable air filters with holding frames, **with a MERV 6 according to ASHRAE 52.2**.

2.12 DAMPERS

- A. Outdoor-Air Damper: Galvanized-steel, opposed-blade dampers with vinyl blade seals and stainless-steel jamb seals, having a maximum leakage of **10 cfm/sq. ft. (51 L/s per sq. m)** of damper area, at a differential pressure of **2-inch wg (448 Pa)**.
- B. Damper Operator: Direct coupled, electronic with spring return or fully modulating as required by the control sequence.

2.13 INDIRECT-FIRED GAS BURNER

- A. Description: Factory assembled, piped, and wired; and complying with ANSI Z21.47, "Gas-Fired Central Furnaces," and with NFPA 54, "National Fuel Gas Code."

1. CSA Approval: Designed and certified by and bearing label of CSA.
2. Burners: [**Aluminized steel with stainless-steel inserts**] [**Stainless steel**].
 - a. Gas Control Valve: **Two stage**
 - b. Fuel: **Natural** gas.
 - c. Minimum Combustion Efficiency: **80** percent.
 - d. Ignition: Electronically controlled electric spark with flame sensor.
- B. Venting: Power vented, with integral, motorized centrifugal fan interlocked with gas valve.
- C. Combustion-Air Intake: Separate combustion-air intake and vent terminal assembly.
- D. Heat Exchanger: **Stainless** steel.
- E. Heat-Exchanger Drain Pan: Stainless steel.
- F. Safety Controls:
 1. Vent Flow Verification: **Differential pressure switch to verify open vent.**
 2. Control Transformer: 24-V ac.
 3. High Limit: Thermal switch or fuse to stop burner.
 4. Gas Train: Regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, **electronic**-modulating temperature control valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 5. Purge-period timer shall automatically delay burner ignition and bypass low-limit control.
 6. Gas Manifold: Safety switches and controls complying with ANSI standards
 7. Airflow Proving Switch: Differential pressure switch senses correct airflow before energizing pilot.
 8. Automatic-Reset, High-Limit Control Device: Stops burner and closes main gas valve if high-limit temperature is exceeded.
 9. Safety Lockout Switch: Locks out ignition sequence if burner fails to light after three tries. Controls are reset manually by turning the unit off and on.

2.14 UNIT CONTROL PANEL

- A. Factory-wired, fuse-protected control transformer, connection for power supply and field-wired unit to remote control panel.
- B. Control Panel: **Surface-mounted** remote panel, with engraved plastic cover and the following lights and switches:
 1. **On-off-auto** fan switch.
 2. Heat-vent-off switch.
 3. Supply-fan operation indicating light.
 4. Heating operation indicating light.
 5. Thermostat.
 6. Damper position potentiometer.
 7. Dirty-filter indicating light operated by unit-mounted differential pressure switch.
 8. Safety-lockout indicating light.

2.15 CONTROLS

- A. Control Devices:

1. Remote Thermostat: Adjustable room thermostat with temperature readout.
 2. Remote Setback Thermostat: Adjustable room thermostat without temperature readout.
 3. Static-Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
 4. Fire-Protection Thermostats: Fixed or adjustable settings to operate at not less than **75 deg F (24 deg C)** above normal maximum operating temperature.
 5. Timers: Seven-day, programming-switch timer with synchronous-timing motor and seven-day dial; continuously charged, nickel-cadmium-battery-driven, eight-hour, power-failure carryover; multiple-switch trippers; minimum of two and maximum of eight signals per day with two normally open and two normally closed output contacts.
 6. Ionization-Type Smoke Detectors: 24-V dc, nominal; self-restoring; plug-in arrangement; integral visual-indicating light; sensitivity that can be tested and adjusted in place after installation; integral addressable module; remote controllability; responsive to both visible and invisible products of combustion; self-compensating for changes in environmental conditions.
- B. Fan Control: Interlock fan to start with exhaust fan(s) to which this heating and ventilating unit is associated for makeup air.
1. Smoke detectors, located in supply air, shall stop fans when the presence of smoke is detected.
- C. Outdoor-Air Damper Control, 100 Percent Outdoor-Air Units: Outdoor-air damper shall open when supply fan starts, and close when fan stops.
- D. Mixed Outdoor- and Return-Air Damper Control: When fan is running, outdoor- and return-air dampers shall modulate to supply minimum outdoor air as follows:
- E. Temperature Control: Operates gas valve to maintain supply-air temperature.
1. Operates gas valve to maintain discharge-air temperature with factory-mounted sensor in blower outlet.
 2. Timer shall select remote setback thermostat to maintain space temperature at **70 deg F (10 deg C)**
 3. Burner Control: Two or four steps of control using one or two burner sections in series.
 4. Burner Control: 20 to 100 percent modulation of the firing rate. 10 to 100 percent with dual burner units.

2.16 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
1. Enclosure: **Open, dripproof**
 2. Enclosure Materials: **Cast aluminum**

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Mounting:
1. Install heating and ventilating units on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]

2. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Unit Support: Install heating and ventilating unit level on structural **curbs**. Coordinate wall penetrations and flashing with wall construction
- C. Install gas-fired units according to NFPA 54, "National Fuel Gas Code."
- D. Install controls and equipment shipped by manufacturer for field installation with indirect-fired heating and ventilating units.
- E. Roof Curb: Install on roof structure or concrete base, level and secure, according to Install units on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 077200 "Roof Accessories." Secure units to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- F. Unit Support: Install unit level on structural **curbs**. Coordinate wall penetrations and flashing with wall construction. Secure units to structural support with anchor bolts.

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
1. Gas Piping: Connect gas piping with shutoff valve and union, and with sufficient clearance for burner removal and service. Make final connections of gas piping to unit with corrugated, stainless-steel tubing flexible connectors complying with ANSI LC 1/CSA 6.26 equipment connections.
- B. Drain: Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for traps and accessories on piping connections to condensate drain pans under condensing heat exchangers. Where installing piping adjacent to heating and ventilating units, allow space for service and maintenance.
- C. Duct Connections: Connect supply ducts to indirect-fired heating and ventilating units with flexible duct connectors. Comply with requirements in Section 233300 "Air Duct Accessories" for flexible duct connectors.
- D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections[**with the assistance of a factory-authorized service representative**].
- C. Units will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust initial temperature set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 237423.16

SECTION 23 81 13 - PACKAGED TERMINAL AIR-CONDITIONERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes packaged terminal air conditioners and their accessories and controls, in the following configurations:
 - 1. Through-the-wall air conditioners, PTAC and VTAC.
 - 2. Cooling units with electric heat.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, furnished specialties, electrical characteristics, and accessories.
- B. Shop Drawings: For packaged terminal air conditioners. Include plans, elevations, sections, details for wall penetrations, seismic bracing, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
- C. Color Samples: For unit cabinet, discharge grille, and exterior louver, and for each color and texture specified.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for packaged terminal air conditioners.
- E. Field quality-control reports.
- F. Operation and Maintenance Data: For packaged terminal air conditioners to include in emergency, operation, and maintenance manuals.
- G. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. ASHRAE Compliance Applicable requirements in ASHRAE 62.1-2004, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Ventilation Rate Procedures," and Section 7 - "Construction and Startup."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004.

1.5 COORDINATION

- A. Coordinate layout and installation of packaged terminal air conditioners and wall construction with other construction that penetrates walls or is supported by them.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of packaged terminal air conditioners that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Sealed Refrigeration System: Manufacturer's standard, but not less than five years from date of Substantial Completion, including components and labor.
 - 2. Warranty Period for Nonsealed System Parts: Manufacturer's standard, but not less than five years from date of Substantial Completion, including only components and excluding labor.
 - 3. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings, First Company, or comparable product by one of the following:
 - 1. First Company Inc.
 - 2. Magic-Pak, a Lennox International Company
 - 3. LG Electronics USA Commercial Air Conditioning
 - 4. GE Zoneline
 - 5. Friedrick

2.2 MANUFACTURED UNITS

- A. Description: Factory-assembled and -tested, self-contained, packaged terminal air conditioner with room cabinet, electric refrigeration system, heating, and temperature controls; fully charged with refrigerant and filled with oil; with hardwired chassis.

2.3 CHASSIS

- A. Cabinet: 0.052-inch thick steel with removable front panel with concealed latches.
 - 1. Mounting: Wall with wall sleeve.

2. Discharge Grille: Extruded-aluminum discharge grille or Reversible polycarbonate discharge grille allowing upward and horizontal airflow.
 3. Louvers: Extruded aluminum with enamel finish; color per architectural drawings.
 4. Finish: Baked enamel.
 5. Access Door: Hinged door in top of cabinet for access to controls.
 6. Cabinet Extension: Matching cabinet in construction and finish, allowing diversion of airflow to adjoining room; with grille.
 7. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
 8. Subbase: Enameled steel with adjustable leveling feet and adjustable end plates, with factory-installed and -wired, fused disconnect switch and receptacle sized for unit.
 9. Wall Sleeves: Galvanized steel with polyester finish.
- B. Refrigeration System: Direct-expansion indoor coil with capillary restrictor; and hermetically sealed scroll compressor with vibration isolation and overload protection.
1. Indoor and Outdoor Coils: Seamless copper tubes mechanically expanded into aluminum fins.
 2. Accumulator.
 3. Constant-pressure expansion valve.
 4. Reversing valve.
 5. Charge: R-410A.
- C. Indoor Fan: Forward curved, centrifugal; with motor and positive-pressure ventilation damper with concealed manual operator.
- D. Filters: Washable polyurethane in molded plastic frame.
- E. Condensate Drain: Drain pan to direct condensate to building waste and vent piping.
1. Comply with ASHRAE 62.1-2004 for drain pan construction and connections.
- F. Outdoor Fan: Forward curved, centrifugal or propeller type with separate motor.
1. Indoor and Outdoor Fan Motors: Two speed; comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - a. Fan Motors: Permanently lubricated split capacitor.
 - b. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - c. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

2.4 HEATING

- A. Electric-Resistance Heating Coil: Nickel-chromium-wire, electric-resistance heating elements with contactor and high-temperature-limit switch.

2.5 CONTROLS

- A. Control Module: Unit-mounted digital panel with touchpad temperature control and with touchpad for heating, cooling, and fan operation. Include the following features:

1. Low Ambient Lockout Control: Prevents cooling-cycle operation below 40 deg F outdoor air temperature.
 2. Building Automation System Interface: Allows remote on-off control with setback temperature control.
 3. Reverse-Cycle Defrost: Solid-state sensor monitors frost buildup on outdoor coil and reverses unit to melt frost.
- B. Remote Control: Standard unit-mounted controls with remote-mounted, low-voltage adjustable thermostat with heat anticipator, heat-off-cool-auto switch, and on-auto fan switch.
- C. Outdoor Air: Manual intake damper.

2.6 CAPACITIES AND CHARACTERISTICS

- A. Airflow: Refer to Drawings.
- B. Outdoor Air-Intake Rate: Refer to Drawings.
- C. Cooling Capacity:
1. Total: Refer to Drawings.
 2. Sensible: Refer to Drawings.
 3. Energy-Efficiency Ratio: Refer to Drawings.
- D. Electric Heat Capacity: Refer to Drawings.
- E. Electrical Characteristics:
1. Volts: 208
 2. Phase: Single.
 3. Hertz: 60.
 4. Full-Load Amperes: Refer to Drawings.
 5. Minimum Circuit Ampacity: Refer to Drawings.
 6. Maximum Overcurrent Protection: Refer to drawings.

2.7 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Factory test to comply with ARI 300, "Sound Rating and Sound Transmission Loss of Packaged Terminal Equipment."
- B. Unit Performance Ratings: Factory test to comply with ARI 310/380/CSA C744, "Packaged Terminal Air-Conditioners and Heat Pumps."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb, maintaining manufacturer's recommended clearances and tolerances.

- B. Install wall sleeves in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Division 07 Section "Joint Sealants."
- C. Install and anchor wall sleeves to withstand, without damage to equipment and structure, seismic forces required by building code.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Division 23 Section "Hydronic Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements for piping specified in Division 23 Section "Facility Natural-Gas Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- C. Install piping adjacent to machine to allow service and maintenance.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
 - 1. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 2. After installing packaged terminal air conditioners and after electrical circuitry has been energized, test for compliance with requirements.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Packaged terminal air conditioners will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.4 STARTUP SERVICE

- A. Perform startup service.
- B. After installation, verify the following:
 - 1. Unit is level on base and is flashed in exterior wall.
 - 2. Unit casing has no visible damage.
 - 3. Compressor, air-cooled condenser coil, and fans have no visible damage.
 - 4. Labels are clearly visible.

5. Controls are connected and operable.
 6. Shipping bolts, blocks, and tie-down straps are removed.
 7. Filters are installed and clean.
 8. Drain pan and drain line are installed correctly.
 9. Electrical wiring installation complies with manufacturer's submittal and installation requirements in Division 26 Sections.
 10. Installation. Perform startup checks according to manufacturer's written instructions, including the following:
 - a. Lubricate bearings on fan.
 - b. Check fan-wheel rotation for correct direction without vibration and binding.
- C. After startup service and performance test, change filters.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain packaged terminal air conditioners.

END OF SECTION 23 81 13

DOCUMENT 23 82 19

FAN COIL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes fan-coil units and accessories.

1.3 DEFINITIONS

- A. BAS: Building automation system.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Ceiling suspension components.
 - 2. Structural members to which fan-coil units will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - 6. Perimeter moldings for exposed or partially exposed cabinets.
- D. Samples for Initial Selection: For units with factory-applied color finishes.

- E. Samples for Verification: For each type of fan-coil unit indicated.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For fan-coil units to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Maintenance schedules and repair part lists for motors, coils, integral controls, and filters.
- H. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.6 COORDINATION

- A. Coordinate layout and installation of fan-coil units and suspension system components with other construction that penetrates or is supported by ceilings, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate size and location of wall sleeves for outdoor-air intake.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of condensing units that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Compressor failure.
 - b. Condenser coil leak.
 - 2. Warranty Period: Five years from date of Substantial Completion.
 - 3. Warranty Period (Compressor Only): Five years from date of Substantial Completion.
 - 4. Warranty Period (Condenser Coil Only): Five years from date of Substantial Completion.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan-Coil-Unit Filters: Furnish one spare filters for each filter installed.
 - 2. Fan Belts: Furnish one spare fan belts for each unit installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: The design for each fan-coil unit is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

2.2 DUCTED FAN-COIL UNITS

- A. Basis-of-Design Product: Carrier or a comparable product by one of the following:
- B. Manufacturers:
 - 1. Mitsubishi
 - 2. Lennox Industries Inc.
 - 3. McQuay.
 - 4. Trane Co. (The); Worldwide Applied Systems Group.
 - 5. Goodman Global Group, Inc
- C. Description: Factory-packaged and -tested units rated according to ARI 440, ASHRAE 33, and UL 1995.
- D. Coil Section Insulation: 1/2-inch thick coated glass fiber complying with ASTM C 1071 and attached with adhesive complying with ASTM C 916.
 - 1. Fire-Hazard Classification: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
 - 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- E. Drain Pans: Insulated galvanized steel with plastic liner. Fabricate pans and drain connections to comply with ASHRAE 62.1-2004.
- F. Chassis: Galvanized steel where exposed to moisture, with baked-enamel finish and removable access panels.
- G. Cabinets: Steel with baked-enamel finish in manufacturer's standard paint color.
 - 1. Supply-Air Plenum: Sheet metal plenum finished and insulated to match the chassis.
 - 2. Return-Air Plenum: Sheet metal plenum finished to match the chassis.

3. Mixing Plenum: Sheet metal plenum finished and insulated to match the chassis with outdoor- and return-air, formed-steel dampers.
 4. Dampers: Galvanized steel with extruded-vinyl blade seals, flexible-metal jamb seals, and interlocking linkage.
- H. Filters: Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
1. Washable Foam: 70 percent arrestance and 3 MERV.
 2. Glass Fiber Treated with Adhesive: 80 percent arrestance and 5 MERV.
 3. Pleated Cotton-Polyester Media: 90 percent arrestance and 7 MERV.
- I. Indoor Refrigerant Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, and brazed joints at fittings. Comply with ARI 210/240, and leak test to minimum 450 psig for a minimum 300-psig working pressure. Include thermal expansion valve.
- J. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- K. Direct-Driven Fans: Double width, forward curved, centrifugal; with permanently lubricated, multispeed motor resiliently mounted in the fan inlet. Aluminum or painted-steel wheels, and painted-steel or galvanized-steel fan scrolls.
- L. Belt-Driven Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the cabinet. Aluminum or painted-steel wheels, and painted-steel or galvanized-steel fan scrolls.
1. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- M. Remote condensing units are specified in Division 23 Section "Packaged Compressor and Condenser Units."
- N. Remote Condensing Units: Factory assembled and tested, consisting of compressors, condenser coils, fans, motors, refrigerant receiver, and operating controls. Construct, test, and rate condensing units according to ARI 210/240 and ASHRAE 15.
1. Casing: Steel with baked-enamel finish, removable panels for access to controls, weep holes for water drainage, and mounting holes in base.
 2. Compressor: Hermetic, reciprocating type; internally isolated for vibration with factory-installed safety devices as follows:
 - a. Antirecycle timer.
 - b. High-pressure cutout.
 - c. Low-pressure cutout or loss-of-charge switch.
 - d. Internal thermal-overload protection.
 - e. Current and voltage sensitive safety devices.
 3. Compressor Motor: Start capacitor, relay, and contactor. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 4. Energy Efficiency: Equal to or greater than prescribed by ASHRAE/IESNA 90.1-2004, "Energy Standard for Buildings except Low-Rise Residential Buildings."

5. Refrigerant Piping Materials: ASTM B 743 copper tube with wrought-copper fittings and brazed joints.
 6. Refrigerant: R-410A.
 7. Low ambient controls to permit operation down to 45 deg F.
 8. Crankcase heater.
 9. Charging and service fittings on exterior of casing.
 10. Filter dryer.
 11. Hot-gas-bypass, constant-pressure expansion valve and controls to maintain continuous refrigeration system operation at 10 percent of full load.
 12. Condenser: Copper-tube, aluminum-fin coil, with liquid subcooler.
 13. Condenser Fan: Direct-drive, aluminum propeller fan.
 - a. Motor: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 14. Accessories: Polyethylene mounting base to provide a permanent foundation.
- O. Control devices and operational sequence are specified in Division 23 Section "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls."
- P. Basic Unit Controls:
1. Control voltage transformer.
 2. Wall-mounting thermostat with the following features.
 - a. Cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. Automatic changeover.
 - e. Adjustable deadband.
 - f. Exposed set point.
 - g. Exposed indication.
 - h. Degree F indication.
 3. Wall-mounting temperature sensor.
 4. Unoccupied-period-override push button.
 5. Data entry and access port.
 - a. Input data includes room temperature, and humidity set points and occupied and unoccupied periods.
 - b. Output data includes room temperature and humidity, supply-air temperature, entering-water temperature, operating mode, and status.
- Q. Electrical Connection: Factory wire motors and controls for a single electrical connection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive fan-coil units for compliance with requirements for installation tolerances and other conditions affecting performance.

- B. Examine roughing-in for piping and electrical connections to verify actual locations before fan-coil-unit installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fan-coil units level and plumb.
- B. Install fan-coil units to comply with NFPA 90A.
- C. Suspend fan-coil units from structure with elastomeric hangers. Vibration isolators are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Verify locations of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above finished floor.
- E. Install new filters in each fan-coil unit within two weeks after Substantial Completion.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:
 - 1. Install piping adjacent to machine to allow service and maintenance.
 - 2. Connect piping to fan-coil-unit factory hydronic piping package. Install piping package if shipped loose.
 - 3. Connect condensate drain to indirect waste.
 - a. Install condensate trap of adequate depth to seal against the pressure of fan. Install cleanouts in piping at changes of direction.
- B. Connect supply and return ducts to fan-coil units with flexible duct connectors specified in Division 23 Section "Air Duct Accessories." Comply with safety requirements in UL 1995 for duct connections.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.5 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fan-coil units. Refer to Division 01 Section "Demonstration and Training."

END OF DOCUMENT

DOCUMENT 23 82 39

WALL AND CEILING UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes wall and ceiling heaters with propeller fans and electric-resistance heating coils.

1.2 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include details of anchorages and attachments to structure and to supported equipment.
 - 4. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Wiring Diagrams: Power, signal, and control wiring.
- C. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. INDEECO.
 - 2. Markel Products; TPI Corporation.
 - 3. QMark; Marley Engineered Products.

2.2 DESCRIPTION

- A. Assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 CABINET

- A. Front Panel: Stamped-steel louver, with removable panels fastened with tamperproof fasteners.
- B. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
- C. Surface-Mounted Cabinet Enclosure: Steel with finish to match cabinet.

2.4 COIL

- A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high-temperature protection.

2.5 FAN AND MOTOR

- A. Fan: Aluminum propeller directly connected to motor.
- B. Motor: Permanently lubricated. Comply with requirements in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."

2.6 CONTROLS

- A. Controls: Unit-mounted thermostat.
- B. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wall and ceiling unit heaters to comply with NFPA 90A.
- B. Install wall and ceiling unit heaters level and plumb.
- C. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.
- D. Ground equipment according to Section 26 05 26 "Grounding and Bonding for Electrical Systems."

- E. Connect wiring according to Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."

END OF DOCUMENT